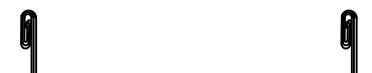


NOTE:
FIRST 10" OF PANEL DOWNHILL OF PITCH
BREAK TRIM WILL NEED TO BE 180° HAND
CRIMPED TO GET SEAMER ON/OFF.



SPANSEAM



SLOPE TRANSITION
HI-LO

SPS-17